

## François MEZZAROBBA

+33 (0)6 78 91 31 94
 francois@icss.biz



# Senior commissioning engineer

Process & regulation - Control systems (ALSPA expert)

## **TECHNICAL SKILLS**

Skills	Level	Details
Alspa P320 control systems	****	
<ul> <li>Alspa Series 5 &amp; 6</li> <li>Alspa Series 4</li> <li>Controcad internal design</li> <li>Historian &amp; IMS internal design</li> <li>C370</li> <li>C80-75, C80-35 &amp; Rx3i</li> <li>CE2000 &amp; CE3000</li> <li>MFC1000</li> <li>****</li> </ul>	* * * * * * * * * * * * *	System expert on <i>Alspa</i> products. Advanced use, knowledge of internal design of the control system (work experience with development teams).
	* * * * * * * * * * * * * * * * * *	Conception of customized tools interacting with <i>Controcad</i> 's database in order to answer specific requirements (i.e. mass modification in the logic diagrams, automation of the interfacing with <i>DEPP2000</i> , data extraction for project retrofit by another manufacturer).
<ul> <li>MFC3000</li> <li>Trusted (ICS Triplex) BPS</li> <li>DEBP3000</li> </ul>	*****	Knowledge of real-time database analysis and debugging tools ( <i>DbScan / RTSpy / Dataspy</i> ).
<ul> <li>DEPP2000</li> <li>Specific tools (CRW, CCW, CLOGSQL &amp; others)</li> </ul>	***	Setting up of redundant communication interfaces, for instance with <i>Osisoft PI</i> system or dispatching center.
<ul> <li>Gateways (CSS-F &amp; CSS-G)</li> <li>Alspa internal communication</li> </ul>	***** *****	Interfacing of third-party DCS or products with <i>Alspa</i> PLCs, good knowledge of internal communication protocols (exchanges with PLCs & supervisors).
<ul> <li><i>FIP &amp; EPL</i></li> <li>Data extraction from <i>Alspa</i> DCS</li> </ul>	***	Time synchronization, cyber-security, and so on.
Power plants & steam process	****	
<ul> <li>Gas (combined cycle)</li> <li>Fuel</li> <li>Coal</li> <li>Hydro</li> <li>Geothermal</li> <li>Concentrated solar power</li> <li>District heating</li> </ul>	* * * * * * * * * * * * * * * * * * * *	Good expertise on power plants and steam process. Commissioning, design & implementation of new concepts when required, modifications, tuning, operation, training, and so on.
Power plants sub-systems         • Water Steam Cycle         • HRSG	***** ***** ****	Deep-knowledge of power plants sub-systems & regulation loops associated.
<ul> <li>SRSG</li> <li>Gas, coal or fuel-fired boilers</li> <li>Boiler protection system</li> <li>Auxiliaries</li> <li>Electrical</li> </ul>	****Conventional, contact & air-cooled condensers, O****storage, deaeration, preheating & supply (with or v*****speed pumps), main steam system, bypasses, stea*****control, drum level control, boilers (with or withpumps), drains, ejectors & vacuum pumps, glandclosed cooling water system, and so on.	Conventional, contact & air-cooled condensers, <i>OTC</i> , feed-water storage, deaeration, preheating & supply (with or without variable speed pumps), main steam system, bypasses, steam temperature control, drum level control, boilers (with or without circulation pumps), drains, ejectors & vacuum pumps, gland steam system, closed cooling water system, and so on.
Turbines	****	
<ul> <li>Steam Turbines</li> <li><i>Controsteam &amp; TGC</i></li> <li>Gas Turbines (<i>GT26</i>, <i>GT13</i>)</li> <li><i>Controgas</i></li> <li><i>Egatrol &amp; Turbotrol</i></li> <li>Hydraulic turbines</li> </ul>	**** **** **** **	Commissioning, operation & tuning of steam turbines on many different projects with specificities (HP/IP startup, specific starts, bad steam quality) requiring to change the regulation concept. Commissioning of hydraulic & gas turbines ( <i>GT26 &amp; GT13</i> ).

Skills	Level	Details
Regulation	*****	Regulation expert.
с .		<ul> <li>Kegulation expert.</li> <li>Standard PID controllers &amp; advanced regulation, such as: <ul> <li>Cascade &amp; parallel PID for HRSG multi-stage desuperheaters</li> <li>Enthalpy-based feed-forward for bypass temperature control, followed by temperature-based PID.</li> <li>Open-loop feed-forward for contact condenser level control, followed by level-based PID.</li> </ul> </li> </ul>
		<ul> <li>Open-loop combustion curves for gas-fired boiler followed by fine O<sub>2</sub>-base control.</li> <li>3-elements drum or condenser level control.</li> <li>Specific regulation strategies design &amp; commissioning.</li> </ul>
Communication protocols Modbus: RS232, RS485, TCP IEC101 & IEC104 Profibus DNP3 OPC Debugging tools (protocol as well as signal layers)	**** **** *** *** *** ***	<ul> <li>Good general expertise on communication protocols.</li> <li>Commissioning of several equipments exchanging data through communication protocols.</li> <li>Redundancy management and problems associated with it.</li> <li>Good knowledge of network interfaces (<i>Ethernet</i>) and serial links (<i>RS232 / RS485</i>).</li> </ul>
Process engineering standards•KKS•ECS•PFUPs•P&ID	**** ** ** ****	Permanent use of <i>KKS</i> , PFUPs and P&ID on many new power plants as <i>Alstom</i> or <i>GE</i> commissioning engineer, or later on for modifications. Occasional use of <i>ECS</i> for French projects.
Miscellaneous          Navisworks         Microsoft Office suite         Autocad         Matlab         Simulink         Osisoft PI         PCS7	** *** * * * *	<ul> <li>Windows</li> <li>Solaris and Unix</li> <li>VAX / Alpha Serer</li> <li>SQL</li> <li>C / C++ / C#</li> <li>Visual basic / VBA</li> </ul>
Languages      French     English     Spanish     German      Basic knowledge     ★ ▲ Operational but may require support	**** **** *	First Certificate of Cambridge, regular use of English as commissioning engineer all over the world. Extremely basic knowledge of Spanish & German. Very good level ***** Very good level Expert

### **EDUCATION & WORK EXPERIENCES OVERVIEW**

-----

Period	Company & Location	Position details
		CEO - Commissioning engineer & Alspa Expert
Since 2015	ICSS (Self-contractor)	Technical and project ownership support for various industrial projects, mainly on the energy (power plants) and control system businesses.
	<b>KESS</b>	Site interventions: commissioning, tuning, modifications, troubleshooting, maintenance, training.
	David in Manta allian Eronau	Remote support and engineering, maintenance contracts.
	Interventions worldwide	High flexibility as self-contractor. Fast adaptation to new processes or systems.
		Alspa expert for many users & DCS suppliers all over the world (maintenance & support contracts).
	ALSTOM POWER AUTOMATION	Commissioning engineer
	AND CONTROL	Expert on Alspa P320 products.
2008 to 2014	ALSTOM Based in Massy, France	Technical and project ownership support. Engineering studies, on- site commissioning and troubleshooting.
	Interventions worldwide	Assignments on all kinds of power plants in France and abroad (more than 22 different sites in 13 different countries).
	ICAM	Engineering degree
2003 to 2008	ICAM Toulouse, France	Multidisciplinary technical training: materials, mechanicals, energetic, electricity, electronics, informatics & industrial automation.
	4 months spent in Australia 1 month spent in Cambodia	6-months assignment for the French Navy during the last year, in charge of the conception of a torque measurement and recording device for diesel engines.

#### **PERSONAL INTERESTS**

4\_\_\_\_\_

AVIATION	Gliders, ultra-lights & powered aircrafts pilot.
	Gliding instructor.
	Aircrafts & gliders mechanic (Part 66-L license)
	Aerobatics pilot (French champion in 2019, category Promotion)
ENGINEERING	Non-professional design & manufacturing of industrial parts or systems.
& Mechanics	Use of machine tools (lathe, milling machine, laser cutter)
VARIOUS	Travels, hiking, outdoor & water activities

## **P**ROJECTS & SITE ASSIGNMENTS DETAILS\*

4-----

Name	Process	Project details
& location	& control system used	& work performed overview
	130 MW	Concentrated solar power plant - Process commissioning, tuning and modifications (design of ST startup concept, redesign of MCW operation concept), interfaces & system expert
MEGALIM	Concentrated Solar Power	additional gas-fired boiler.
ASHALIM PLOT B	- Alspa S6 DCS	specific startup and trip logic as the unit doesn't have an IP by-pass). Complete redesign of main cooling water operation concept.
Ashalim, Israël	Controsteam	Implementation, commissioning and validation of the correct operation.
IONALL	Trusted (CE3500) SRSG/WSC Protection System	Water Steam Cycle, Solar Receiver Steam Generator, BOP commissioning and tuning (with redesign of several control loops). Unit operation.
		Interfacing of the Alspa global control system with <i>Brightsource</i> 's controllers. Expert for Alspa system issues (specificities: cyber-security, <i>EPO</i> and AD).
CFE	25 MW	Geothermal power plant – Process commissioning, tuning and modifications (re-design of condenser control concept, on-site design of unit startup sequencer), interfaces expert General commissioning & operation of the unit.
Los Humeros (Unit 3)	Geothermal Power Plant -	Design, implementation, commissioning and tuning of a new contact condenser regulation concept (in order to protect the steam turbine).
PEROTE,	Alspa S6 DCS Controsteam	Design, implementation and commissioning of the automatic unit startup sequencer.
		Review and tuning of various water steam cycle control loops.
		Configuration and commissioning of the interfaces with dispatching system and electrical modules.
	450 MW	KA26 combined cycle – Process commissioning, tuning and modifications (re-design of HRSG sprays), interfaces expert, <i>Controcad</i> projects merging
RHEINENERGIE	KA26 combined cycle with district heating -	Design, implementation, commissioning and tuning of a new concept for HRSG inter-stage desuperheaters, reducing their time of operation during startups, improving speed and accuracy of temperature control and
NIEHL 3	NIEHL 3 Alspa S6 DCS	operation (70 MW with bypasses closed).
Köln, Germany	Controgas Controsteam	Commissioning tasks (logic modifications design and implementation, regulation, tuning). Unit operation.
	Trusted (CE3500) BPS	Interfaces expert. <i>Profibus</i> , <i>Modbus</i> , <i>IEC101</i> , automatic <i>Excel</i> reports generation ( <i>IMS</i> ) and export, firewalls / routers ( <i>Fortigate</i> ) configuration.
		Merging of the <i>Controcad</i> database of the 3 projects used during engineering ( <i>Controgas</i> , <i>Controsteam</i> , <i>DCS</i> ) into a single project.

Name	Process	Project details
location	ھ control system used	م work performed overview
	2 x 435 MW	
DAL IA	KA26 combined cycle	KA26 combined cycle – System and process commissioning
TZAFIT	- Alspa S6 DCS	Commissioning & tuning of HRSG, WSC & BOP systems on unit 2. Support for ST & GT. Unit operation.
Kear Menahem	Controgas	Specificities: high fogging, steam injection & air cooled condensers
ISRAËL	Controsteam Trusted (CE3500) BPS	Troubleshooting of communication issues with several third-parties PLCs. Various protocols.
		KA13E2 combined cycle – System and process commissioning, troubleshooting, maintenance, training, support, design and implementation of new functionalities
Newgen	320 MW KA13E2 combined cycle	Troubleshooting of open items at the end of the warranty period. Then, several site interventions during outages and remote support to the customer.
KWINANA	- P320 S5 DCS	Design and implementation of new functionalities. Complete review of drums level control.
Perth, Western	TGC V2+ Egatrol (interfaced through	Support for many different process issues during unit restart or operation (on HRSG, WSC, steam turbine, duct burners, AGC)
Australia	Modbus) Siemens PCS7 BMS	Implementation of several new communications links to cover new needs ( <i>Modbus</i> with HRSG data loggers for temperature monitoring of HP & RH super-heaters, redundant <i>DNP3</i> link with dispatching center for AGC control, <i>Modbus</i> with power meters).
		Training of customer's teams and remote support (validation of changes they perform before PLC loading, consulting and troubleshooting).
	CPCU2 x 400 T/hSAINT-OUENDistrict heating&-VITRY-PARIS, FRANCEP320 S4 DCS now retrofitted to Alspa S6	District heating – Consulting engineer during control system retrofit, implementation and commissioning of new functionalities, tuning, training, support
CPCU		Single-stage HRSG that can be used as conventional gas boilers (gas turbine off) or as HRSG with supply firing (gas and boiler burners on).
SAINT-OUEN & VITRY Paris.		Consulting engineer during control system retrofit ( <i>P320 S4</i> to <i>Alspa S6</i> ) done by the manufacturer ( <i>General Electrics</i> ). Factory and site acceptance tests. Claims rising and management. Troubleshooting of issues related to the retrofit.
FRANCE		After completion of the upgrade, implementation of new functionalities and improvement of the process control.
		Combustion tests and tuning (open loop curves and O <sub>2</sub> -based regulation).
		Technical assistance and training of customer's teams.
Souway		2 x LM6000 Cogeneration units – Technical assistance and studies for control system retrofit
COGENERATION	2 x LM6000 Cogeneration units	2 cogeneration units (3 stages boilers) producing steam for industrial process.
<b>Tavaux</b> Tavaux, France	- Alspa P320 S4 DCS	Technical assistance: maintenance, troubleshooting and modifications if required. Spare parts supply for <i>Solaris SUN</i> stations. Installation and configuration of such stations.
		Studies for retrofit of <i>P320 S4</i> DCS to another system (data extraction in preparation of the call for tenders, critical items identification, and so on).

Name	Process	Project details
م location	control system used	α work performed overview
		Steam turbine – Retrofit of the supervision and engineering tools
INTERGEN	Steam turbine control	Retrofit of the supervision and engineering tools used by several steam turbines on various sites in the USA ( <i>Intergen</i> projects).
REDBUD, MAGNOLIA & SEWARD USA	Alspa S6 supervision TGC v1 steam turbine controllers	Keeping the old <i>TGC v1</i> steam turbine controller (based on <i>C80-35</i> PLCs), migration of the <i>Controcad</i> project from version 3.2.5 to version 4.51, and replacement of the supervisors ( <i>Solaris SUN</i> stations) by new <i>Alspa HMI</i> stations based on <i>Windows</i> . Studies, project migration, factory acceptance tests and commissioning on site.
	Hydroelectric power	Hydroelectric power plant – Technical assistances, studies for retrofit and communication interfaces
SAUDEFALDENE SAUDA,	plant -	Technical assistance: maintenance, troubleshooting and modifications if required. Supplier of industrial PC supporting <i>Windows XP</i> . Installation and configuration of such stations.
NORWAY	P320 S5 DCS	Studies for retrofit of the P320 S5 DCS.
		Studies for the replacement of the single <i>IEC101</i> communication interface with the dispatching by two redundant <i>IEC104</i> interfaces.
EDF	7 x 17 MW (MAN engines)	Diesel power plant – Instrumentation and commissioning
LUCCIANA	Diesei power plant	Instrumentation, tests and commissioning of various equipments.
Bastia, France	Siemens PCS7 DCS	On-site studies for new systems to be implemented and interfaced with the DCS.
•	Cold Steel Mill	Cold Steel Mill – E900 protocol expert
KRAKATAU STEEL Cilegon, Indonesia	- VAX/Alpha Server (coils management) 80-MT controllers	On-site studies for the replacement of the control system, replacing 80-MT controllers by ABB controllers, keeping VAX stations used for coils management. VAX stations were communicating with 80-MT controllers using E900 protocol.
	2 x 150 MW	Hydroelectric power plant – System expert
ERMENEK Consortium	Hydroelectric power plant	Short-term expert assignment in order to diagnose and solve a blocking issue (impossibility to start the C80-35 PLCs and to operate anything).
Göksu River, Turkey	- P320 S5 DCS	The issue was related to an anomaly in the verifications performed by Controcad when ladders programs associated to <i>C80-35</i> targets ( <i>EL</i> domain) were used.
		Fuel-fired plant – System expert and technical assistance
EDF	1 400 MW	Expert assignments to troubleshoot and solve a critical issue blocking unit restart (complete loss of set points stations).
<b>Aramon</b> Aramon, France	- P320 S5 DCS	Due to a lack of verification during code generation, <i>Controcad v4.2.1</i> allowed overwriting of <i>C80-75</i> memory area affected to reception of set points array sent by <i>E900</i> network by another array affected to redundancy exchanges. Set points were actually received properly by the PLCs, but overwritten right after reception.
		Later on, various interventions to support the customer.

Name	Process	Project details
ھ location	ھ control system used	ھ work performed overview
ENEL	585 MW	Coal-fired plant - System expert
SULCIS	Coal-fired plant	Short-term expert assignment due to a complete loss of supervision,
Sardina, Italia	<i>P320 S5</i> DCS	Re-installation of the control system and root-cause analysis.
<b>SNET</b> <b>Provence 5</b> Gardanne, France	595 MW Coal-fired plant - P320 S5 DCS	<ul> <li>Coal-fired plant – Mass logic modifications</li> <li>Mass modification of the <i>Controcad</i> diagrams and of the PLCs code as a consequence.</li> <li>Writing of an <i>SQL</i> script to automatically modify the mapping of all diagrams using a particular function block.</li> <li>Execution of the script on site, checks and propagation of the modifications to PLCs.</li> </ul>
FAPCO	2 000 MW KA26 combined cycle with desalination units	KA26 combined cycle - DCS installation, commissioning & troubleshooting
<b>Fujairah</b> Fujairah, UAE	- Alspa S6 DCS TGC V2+ Egatrol (interfaced through CSS-F GCOM)	DCS system engineer. Factory acceptance tests for the complete control system in Massy (France). Installation and commissioning on site. Troubleshooting of open items at the end of the warranty period.
Engie	2 x 400 MW KA13E2 combined cycle	KA13E2 combined cycle – Data transfer with <i>Osisoft PI</i> system and BPS modifications
DK6	- P320 S5 Unix DCS	Modification of the data exchange between the plant and the <i>Osisoft PI</i> system (from about 2000 points exchanged to more than 10 000).
Dunkerque, France	IEC104 CSS-G gateways Matrikon OPC servers	Installation of redundancy on the boiler protection system. Various interventions to support the customer.
Engie Cycofos Fos-sur-mer,	400 MW KA26 combined cycle - P320 S5 DCS, now retrofitted to Alspa S6	KA26 combined cycle – Communication protocols troubleshooting and support Troubleshooting of communication issues between the DCS and the <i>Osisoft PI</i> system.
FRANCE	Egatrol 424 MW	Various interventions to support the customer.
ENGIE	KA26 combined cycle	KA26 combined cycle – DCS installation and commissioning
COMBIGOLFE	- Alspa S6 DCS	Installation of the control system on site.
Fos-sur-mer, France	Egatrol & Turbotrol (interfaced through CSS-F GCOM)	Site acceptance tests. Troubleshooting of open items, customer assistance.
	•	

Name	Process	Project details
location	control system used	work performed overview
	3 x 400 MW	
~~~~	KA26 combined cycle	
SKT	-	KA26 combined cycle – DCS installation and commissioning
TERGA	Alspa S6 DCS	Installation and commissioning of the control system for the first unit.
AÏN TEMOUCHENT,	Trusted BPS	Troubleshooting of communication issues between the Alspa DCS and the
Algeria	Egatrol and Turbotrol (interfaced through CSS- F 800xA)	Egatrol & Turbotrol turbine controllers, through CSS-F 800xA.
	2 x 432 MW	
ENGIE	KA26 combined cycle	KA26 combined cycle – Troubleshooting, expert support to commissioning team
FLEVO	- Alspa S6 DCS	Troubleshooting of various open items that couldn't be solved by local commissioning team at the end of the commissioning phase.
NETHERLANDS	Egatrol (interfaced through CSS-F GCOM)	Communication issues with the <i>Egatrol &amp; Turbotrol</i> turbine controllers, through <i>CSS-F GCOM</i> .
	400 MW	
STEG	KA26 combined cycle	
GHANNOUCH	-	KA26 combined cycle - Troubleshooting
GABES,	Alspa S6 DCS	Troubleshooting of open items before signature of PAC.
TUNISIA	Egatrol & Turbotrol	
INITEC ENERGIA	750 MW	
KUREIMAT	Combined cycle	Combined cycle – Troubleshooting
	-	cyber-security, communication protocols ( <i>Modbus</i> and <i>IEC101</i> ),
EL-KUREIMAT, Egypt	<i>P320 S5</i> DCS	networks, PLCs, wrong logic, Historian, and so on.
DUBAL	430 MW	KA13E2 combined cycle - Troubleshooting and commissioning
CCPP22	KA13E2 combined cycle	Troubleshooting of open items at the end of the warranty period.
DUBAI	-	Commissioning of remote load control from the dispatching center
UAE	<i>P320 S5</i> DCS	( <i>IEC104</i> ).
DUBAL	150 MW	
GTX	GT13E2 gas turbine	GT13E2 - Commissioning
Dubai, Uaf	- <i>P320 S5</i> DCS	Commissioning of remote load control from dispatching center (IEC104).
	2 x 25 MW	
CFE	Geothermal Power Plant	Geothermal power plant – Interfaces expert
Los Humeros	-	Expert assignment to solve blocking communication interfaces issues
(UNIT 2)	Alsna S6 DCS	(connection with the dispatching center).
Perote, Mexico	Controsteam	Design, implementation and test of a redundant connection using <i>OPC</i> , <i>IEC104</i> and <i>DNP3</i> (successive layers).

Name & location	Process & control system used	Project details & work performed overview
<b>CEYLON</b> <b>FLECTRICITY</b>	2 x 25 MW	
BOARD	Hydroelectric power	Hydroelectric nower plant - DCS installation and commissioning
WIMALASURENDRA	-	Installation and commissioning of the control system.
Norton bridge, Sri Lanka	Alspa S6.1 Hydro DCS	
	600 MW	
EDF	Coal-fired plant	Coal-fired plant – Troubleshooting (retrofit of supervisors)
LE HAVRE 4	-	Several short interventions on site in order to troubleshoot and solve
Le Havre, France	Alspa S6 supervision C370 and CE2000 PLCs (through CSS-F F900)	issues related to the upgrade of the control system supervisors (from <i>P. S4</i> to <i>Alspa S6</i> interfaced to <i>C370 P320 S4</i> PLCs through <i>CSS-F F</i> gateways).
PRO ENERGIA	5 420 MW	
BELCHATOW	Coal-fired plant	Coal-fired plant - System expert
Belchatow, Poland	- Alspa S6 DCS	System expert, supporting local commissioning teams.

\* Due to NDA (non-disclosure agreements) some projects are not shown or detailed in this list.